



## Rustilo™ DW 210 X

Dewatering corrosion preventive

### Description

Castrol Rustilo™ DW 210 X is a premium quality solvent deposited corrosion preventive with excellent dewatering properties.

The solvent, after evaporation, leaves an oily protective film.

### Application

Rustilo DW 210 X rapidly removes water from components subsequent to electroplating processes, machining with a soluble cutting fluid, or parts that have been washed.

The residual oily film provides effective short-term protection against corrosion during intermediate storage or transportation.

Although Rustilo DW 210 X can be applied by brushing or spraying, its dewatering action is most effective if the articles to be protected can be immersed in a dip tank.

### Advantages

- Good operator acceptance as based on a mild odour isoparaffin solvent
- Heavy metals free, (example Barium) which may help you to fulfil aspects of legislative requirements and waste treatment requirements that specify that these chemicals are excluded
- Contains a corrosion inhibitor package suitable for moderate conditions which provides reliable protection of components
- Excellent water displacing and penetrating properties.
- Good stability against acidic and alkaline contaminations which enables a long bath-lifetime to help reducing operational cost.
- If required protective films of Rustilo DW 210 X can easily be removed by using a petroleum solvent or alkaline process cleaner, all available from Castrol

## Typical Characteristics

Description	Test Method	Unit	Value
Appearance	Visual	-	Brown fluid
Density @ 15 °C	ASTM D4052	g/ml	0.81
Flash Point, PMCC	ASTM D93	°C	67
Viscosity @ 20 °C	DIN 51 562	mm <sup>2</sup> /s	4.5
Film Type	Visual	-	Oily
Total Film Forming Content	Calculated	%	30
Film Thickness	In-house	µm	3.5 - 5.0
Coverage	In-house	m <sup>2</sup> /L	55 - 80
Drying Time	In-house	min	90 - 120
Corrosion Protection	(*) Indoor Storage	Month	3 - 6
	(**) Outdoor Storage	Month	1 - 3

Subject to usual manufacturing tolerances.

## Additional Information

The claims on film thickness and consumption are average values. These are valid for smooth surfaces with good drain-off characteristics and simple geometries without holes or recesses.

Average drying time is the time until the majority of the solvent is evaporated at ambient temperature and a relative humidity of 60 – 70%. The full corrosion protection will be provided when the solvent is completely evaporated.

(\*) "Indoor storage" describes the storage of ferrous components in closed store-rooms having a relative humidity of 60%. Increased protection times could be achieved by treating finished surfaces or storing the parts in a sealed pack.

(\*\*) "Outdoor storage" describes open storage, which assumes primary protection from the elements by tarpaulin or other form of cover.

## Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

Product must be used in a liquid form. Influence of temperature may cause some cloudiness which does not have an impact on product quality or corrosion protection performance.

For more details, please refer the product safety data sheet.

**This product was previously called SafeCoat DW 21 X. The name was changed in 2015.**

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